

ALTECH ABS A 1000/180

(Last update: 20.09.2023)

MOCOM

Base Polymer	Acrylonitrile/Butadiene/Styrene/Copolymer
Colour	grey
Special Features	injection moulding grade,easy release (demoulding),processing stabilised,heat stabilised
Market Segment	Automotive,Medical / Personal Care
Application Area	domestic appliances,household goods,interior decoration / finishing
Typical Applications	dashboard / instrument panels,impact protection / shock absorber,various

Pre-Drying Conditions	80 °C in an air circulating dryer for 3-6 h 80 °C in a dry air (dessiccant) dryer for 2-4 h dependant on moisture content max. moisture content <0,20 %
Processing Injection Moulding	melt temperature 200-240 °C mould temperature 50-80 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2650	MPa	ISO 178
Flexural Stress (3.5% Strain)	75	MPa	ISO 178
Tensile Modulus	2550	MPa	ISO 527
Tensile Stress at Yield	50	MPa	ISO 527
Tensile Elongation at Yield	2.5	%	ISO 527
Tensile Elongation at Break	15	%	ISO 527
Impact Strength (Charpy, 23°C)	105	kJ/m²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	65	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	14	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	5	kJ/m²	ISO 179/1eA
Ball Indentation Hardness H358/30	109	MPa	ISO 2039-1
Thermal Properties			
Vicat B50	100	°C	ISO 306
HDT / A (1,8 MPa)	92	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	18	cm³/10min	ISO 1133
MVR temperature	220	°C	-
MVR load	10	kg	-



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Physical Properties

Density	1050	kg/m ³	ISO 1183
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Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not exempt the buyer from carrying out their own investigations and tests in order to ascertain the product's specific suitability for the purpose intended.

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